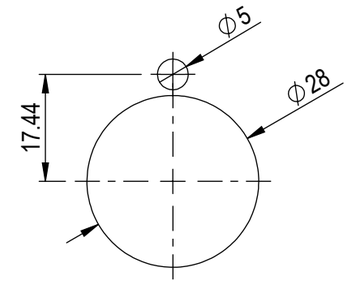
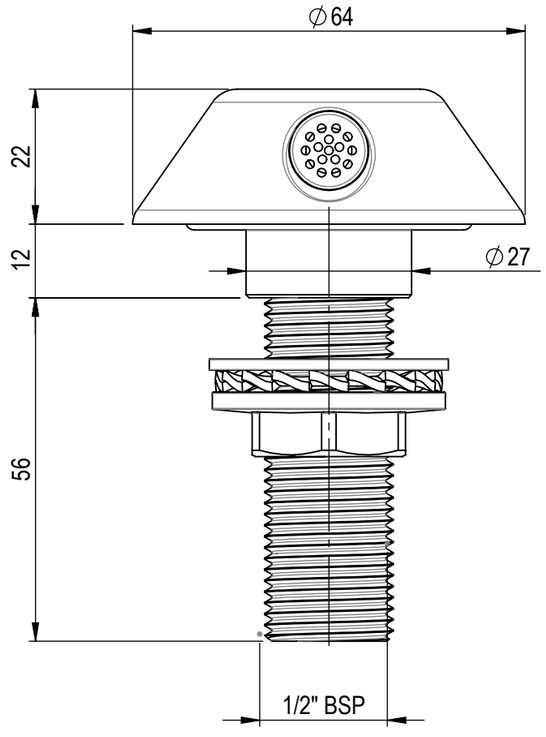
# HOLE DRILLING DETAILS



DIRECTION OF FLOW
RELATIVE TO HOLES